





Fig. 2. Block and circuit diagram and chip photo of the near-28GHz 45nm SOI CMOS passive non-reciprocal circulator.

conductance modulation requires modulation at a frequency lower than the operation frequency ( $1/3$ rd in this case), thus enabling millimeter-wave operation.

Fig. 1 depicts the spatio-temporal conductance modulation operation based on a simple mixing analysis. It consists of two sets of I/Q switches on either end of I/Q transmission lines. The I/Q switches commutate the signal at a modulation frequency ( $\omega_m$ ) lower than the operating frequency ( $\omega_{in}$ ). As a result two mixing products appear after the commutation, at  $\omega_{in}-\omega_m$  and  $\omega_{in}+\omega_m$ . These signals flow through the transmission line which provides  $-\Phi_1$  and  $-\Phi_2$  phase shift at  $\omega_{in}-\omega_m$  and  $\omega_{in}+\omega_m$ , respectively. The phase shifted signals are then commutated again at  $\omega_m$  but with a phase shift of  $\Phi$ . If  $\Phi=-90^\circ$  and  $\Phi_1-\Phi_2=-180^\circ$  (or equivalently,  $2\omega_m T_d=\pi$ , where  $T_d$  is the delay of the transmission line), a non-reciprocal phase shift with  $180^\circ$  difference between forward and reverse directions is achieved. This non-reciprocal phase shift element can now be embedded within a  $3\lambda/4$  transmission line ring to realize a non-reciprocal circulator similar to [6].

Fig. 2 shows the implementation at 25GHz. The circulator is implemented in a differential fashion, reducing the LO feedthrough and improving power handling. A two stage poly-phase filter (phase imbalance  $<2^\circ$ ) and self-biased differential inverter chains are used to generate the 8.33GHz square clocks. The 25GHz circulator achieves 3.3dB/3.2dB TX-to-ANT/ANT-to-RX insertion losses (IL), respectively, and 18.3-21.2dB of TX-to-RX ISO over the 4.6GHz 1dB IL BW. This near-20dB isolation is limited by reflections at the antenna port due to imperfect matching, a challenge for all circulators. The measured ANT-to-RX NF and TX-to-ANT/ANT-to-RX input P1dB are 3.3-4.2dB and  $>21$ dBm (Fig. ??), respectively.

### III. CONCLUSION AND FUTURE WORK

This paper presented the recent research efforts on millimeter-wave FD and SI at Columbia University, specifically the first millimeter-wave fully-integrated magnetic-free non-reciprocal passive circulator. Topics for future research

include techniques to improve the power handling of integrated non-reciprocal circulators, novel integrated antenna tuners for millimeter-wave non-reciprocal circulators, and demonstration of millimeter-wave full-duplex operation within phased arrays.

### IV. CAREER PLAN

The MTT-S Graduate Fellowship was further motivation for me to tackle challenging research problems and come up with innovative solutions. I am grateful to the IEEE MTT-S society for this award which has improved the quality of my Phd research. In the near future, I envision a career in the industry to contribute solving real-life problems using the skill-set that I have acquired during my Phd.

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